Dart Aerospace Ltd. Tuesday, 08/04/2008 12:51:00 PM Date: Úşer: Julie Lecocq **Process Sheet** : CU-DAR001 Dart Helicopters Services : STRUT Customer **Drawing Name Job Number** : 38454 : 10220 **Estimate Number** P.O. Number **Part Number** : D219925 This Issue : 08/04/2008 S.O. No. : **Drawing Number** - D2199 / D2638 : NC Prsht Rev. : N/A **Project Number** : E1/A First Issue : // Type : SMALL /MED FAB **Drawing Revision** : 37537 **Previous Run** Material **Due Date** : 14/04/2008 Qty: 6 Um: Written By **Checked & Approved By** Comment : Est:D 02.06.10 Rmv polish & add finish NG/RF **Additional Product** Job Number: **Machine Or Operation:** Seq. #: Description: M304TR0750W049 304 RD Tube .750 x .049W 1.0 Comment: Qty.: 1.7675 f(s)/Unit Total : 10.6048 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall Batch No: MID7 SI8 (M304TR0750W049) BRAKE NC NC BRAKE 2.0 Comment: BRAKE NC Punch per Dwg D2199 and Spec Control Dwg D2638 3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr 4.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 5.0 POWDER COATING POWDER COATING

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Comment: POWDER COATING

QC3

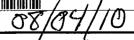
Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT





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Dart Aerospace Ltd

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| DATE | STEP | Section A | Initial | Action Descrip | tion | Sign & | Section | | Chief Eng | QC Inspector |

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| | | Description of NC | | Corrective Action Section B | | Size & Verification Approva | Approval | Approval | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Chief Eng | QC Inspecto | | |
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NOTE: Date & initial all entries

Date: User: Job Number: Seq. #: 7.0

Tuesday, 08/04/2008 12:51:00 PM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name: STRUT**

Job Number: 38454

Part Number: D219925



Machine Or Operation:

Description:

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



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FINAL INSPECTION/W/O RELEASÉ





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
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| | | Description of NC | | Corrective Action Section B | | Verification | Annroyal | Annroval | |
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NOTE: Date & initial all entries

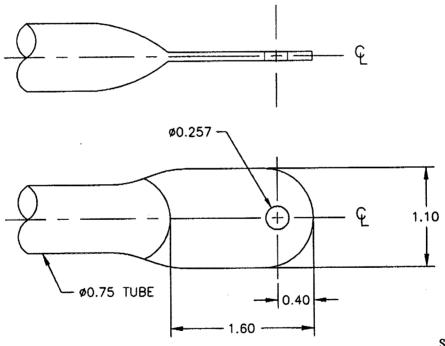




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SPECIFICATION CONTROL DRAWING FOR PUNCH DT8117



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PUNCH BOTH ENDS PER SPEC CONTROL DRAWING D2638

NOTES:

D DIA

1. MAKE PER TEMPLATE DT2199-XX WHERE XX IS THE RESPECTIVE DASH NUMBER 2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE \$0.750 x 0.049 WALL 3. FINISH! POWDER COAT WHITE (4:3.5.Z) PER DART QSI COS 4:3/EN

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